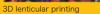
## Print Sample













#### ■Specifications

Printhead		On-demand piezo head		
Print resolution		600×600dpi, 600×900dpi, 1,200×1,200dpi		
Ink		UV curable ink: LH-100 / LUS-120 / LUS-350		
	ype	Primer: PR-200		
	ackage size	1L bottle		
Inl	k circulation function	Ink is circulated in the head and ink channel.		
Maximum p	orintable area	510 × 710 mm (20 × 28 in)		
Media	Size(WxDxH)	730 x 530 x 153 mm (28.7 x 20.9 x 6 in)		
Ivieuia	Weight	10 kg (22 lb or less)		
Media (object) holding method		Vacuum table		
Lifting/Lowe	ring range of table	153 mm (6 in)		
Interface		USB2.0 / Ethernet		
Certifications		"VCCI class A, FCC class A, ETL UL 60950-1CE Marking (EMC, Low voltage, Machinery directive, and RoHS), CB, REACH"		
Power sup	ply	Single-phase AC 100 - 240V, 50 / 60 Hz		
Power consumption		1,300 VA or less		
	Temperature	15 ~ 30°C		
	Humidity	35 ~ 65 %Rh		
Operational environment	Recommended temperature range for stable operation	20 ~ 25°C		
	Allowable range of temperature change	±10°C/h or less		
	Dust level	Equivalent to a general office floor level		
Dimensions (W×D H)		2,193 × 1,572 × 1,273 mm (86.3 × 61.9 × 50.1 in)		
Weight		317 kg (699 lb) Base stand weight is included		
RIP software		RasterLink6 (Standard feature)		

#### Options

_ OP 4.0.10		
Mimaki Target Color Emulator	SCE-001	Color emulation software and colorimeter
Mimaki Profile Master II i1ProSet	SPM-005	Color management software and colorimeter

#### ■Supplies

Item		Item No.	Quantity	Note
	Cyan	LH100-C-BA		
LH-100	Magenta	LH100-M-BA	1	
	Yellow	LH100-Y-BA	1L bottle	
	Black	LH100-K-BA	I L BOTTIC	
	White	LH100-W-BA		
	Clear	LH100-CL-BA		
LUS-120	Cyan	LUS12-C-BA		
		LUS12-M-BA	- 1L bottle	
	Yellow	LUS12-Y-BA		
	Black	LUS12-K-BA		
	White	LUS12-W-BA		
	Clear	LUS12-CL-BA		
	Cyan	LUS35-C-BA LUS35-M-BA	-	
	Yellow	LUS35-W-BA	1	
LUS-350	Black	LUS35-Y-BA	1L bottle	
	White	LUS35-W-BA	1	
	Clear	LUS35-CL-BA	1	
IJ primer	0.00.	PR200-Z-BA	1L bottle	
Flushing liqu	uid 07	FL007-Z-BA	1L bottle	
Bottle tighter	ning jig kit	SPA-0232	1	
Wiper nozzle		SPA-0274	1	
Waste ink tar	Waste ink tank		1	
UJ cleaning swab		SPC-0386	10	For head maintenance
UV safety goggles		SPC-0387	1	
Anti freezing liquid		SPC-0394	1,000ml×2	For LED-UV unit
Nozzle swab		SPC-0421	100	Nozzle maintenance liquid
KIM towel		SPC-0499	50	For flushing maintenance
UV primer GM-1		SPC-0541	500ml	Primer for metal and glass
Washing Liquid 100		SPC-0568	100ml	Maintenance liquid
Cleaning kit		SPC-0569	1	UJ cleaning swab (10), KIM towel (10), Gloves, washing liquid (100ml x 2), Dropper, Clean stick (10)
Maintenance cloth		SPC-0574	150	For head maintenance
Anti freeze mixed water 35WT%1L		SPC-0783	1,000ml 1	For LED-UV unit
Mist absorption filter		SPC-0816	10	
LED-UV unit filter		SPC-0817	4	

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#### Mimaki Global Network

MIMAKI USA, INC. MIMAKI BRASIL COMERCIO E IMPORTACAO LTDA Indonesia PT. MIMAKI INDONESIA MIMAKI INDIA PRIVATE LIMITED

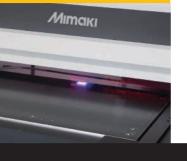
MIMAKI ENGINEERING (TAIWAN) CO.,LTD. Singapore MIMAKI SINGAPORE PTE. LTD.

Europe MIMAKI EUROPE B.V. Australia MIMAKI AUSTRALIA PTY. LTD. China SHANGHAI MIMAKI TRADING CO.,LTD. For INDUSTRIAL DESIGN

High-Performance Flatbed UV Inkjet Printer



*UJF-7151 plus* 











# High Quality High Performance

Astonishingly high-quality and high-accuracy printing

#### Mechanical structure achieves high-precision printing

To reduce printer unit vibration, the print table moves during printing instead of the Y-bar. Iln addition, to achieve higher position accuracy, two ball screws are installed on both sides of the table to assist with its movement. UJF-7151 plus offers high-performance printing that satisfies the position accuracy necessary for additional printing on preprinted surfaces. Furthermore, fine lines, edges, and small texts are clearly represented. UJF-7151 plus is the best digital on-demand printing solution for the screen printing industry.

#### Mimaki's print technologies for achieving beautiful printing

#### 

Generally, swath boundaries are straight lines. Therefore, a slight misalignment between boundaries causes banding or uneven color printing. MAPS4 reduces banding and uneven color printing with blurred boundaries, similar to gradation printing.



#### 

Bundled 'RasterLink6'(\*1) RIP software contains MFD1(\*2), an image noise reduction function. MFD1 reduces the noise that is generated in image data during image processing and enables the production of better print results without tone jumps or uneven colors.

\*1: MFD is available for Version 4.0 and higher. \*2: Patent number: 5230816

#### **OVariable dot printing**

Optimum droplet sizes are automatically selected from 6 pl to 30 pl for each print mode. Moreover, UJF7151 plus can separately control droplet sizes for process color (CMYK) and spot color. This capability is useful for simultaneous double-layer printing. Small droplets are used

for color printing to present a delicate finish, and large droplets are used for white-base-layer printing to obtain high

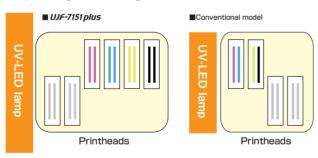


# =Ink droplet === = Landing error range

■ UJF-7151 plus

#### Beautiful, sharp, and clear ink finish enhances the design.

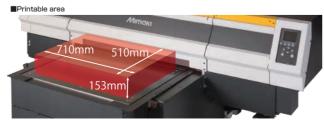
Because of its advanced UV-LED lamp unit, UJF-7151 plus can simultaneously print and cure clear ink. This curing method reduces air bubbles/dust on the print surface and enhances the glossiness and sharpness of clear ink prints. Highly distinct glossy printing is suitable for representing elaborate designs.



#### Maximum 4.21 m2/h (\*3) productivity

Six printheads are arranged in a staggered line to improve printing speed. The speed is approximately 1.8 times faster than that of our conventional model (\*4).

The printable area expands to  $710 \times 510$  mm (28  $\times$  20 in), enabling the printing of size  $636 \times 469$  mm (25  $\times$  18.5 in), which is often used for screen printing.



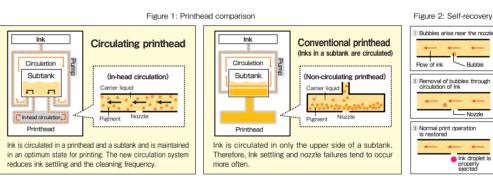
\*3: 600 × 600 dpi / 6-Pass

#### Reliable operating support package

Ink and media shortage, clogged nozzles, and other minor problems influence stable productivity. The UJF-7151 plus fully supports continuous printing with reliable technologies.

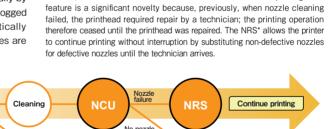
#### OA new printhead ink-circulation system reduces nozzle failures.

The ink-circulation system in the head reduces ink settling and thus provides stable ink jetting (FIG. 1). In addition, this system removes air bubbles, which lead to nozzle failure (FIG. 2). Because of this function, the nozzle-cleaning frequency is reduced, and accordingly, cost-effective stable printing is achieved.



#### ONozzle Recover System (NRS) for maintaining productivity

If the defective nozzles are not recovered after being cleaned through the NCU function, the NRS selects substitute nozzles and then restarts printing. This Clogged nozzles are detected automatically by sensors that monitor ink droplet. When clogged nozzles are detected, they are automatically cleaned, reducing waste printing. Nozzles are checked per transfer file.



#### OMimaki Bulk Ink System 3 (MBIS3)



One-liter ink bottles can be directly installed on MBIS3, an ink supply unit. Large ink quantities reduce the frequency of inreplacement and ink costs.

#### [Ink settings]

Rubble







#### [Print speed]

ONozzle Check Unit (NCU) automatically

detects and recovers clogged nozzles

Print mode	Resolution	Number of passes	Print speed (m²/h)	Print time per print table
Draft		6	4.21	5 m 10 s
High speed	600×600	8	3.14	6 m 55 s
		10	2.56	8 m 30 s
Standard	600×900	12	2.12	10 m 15 s
		16	1.57	13 m 50 s
High quality	1200×1200	12	1.53	14 m 10 s
		16	1.16	18 m 40 s

Print speed: Measured speeds are common for single layer printing (color or spot color single layer) and double-layer printing (color + spot color)